

2264

HSSE DIN 371

UNC  
ANSI/ASME  
B1.1

Form.  
C



Tol.  
2B



2,5XD

VAP

| P          |            |        |        | M         |          | K    |            |        | N  |            |       |            | S  |    | H      |        |        |
|------------|------------|--------|--------|-----------|----------|------|------------|--------|----|------------|-------|------------|----|----|--------|--------|--------|
| <800       | <1.000     | <1.200 | <1.400 | <950      | <1.200   | <500 | <800       | <1.400 | Al | Cu         | Mg/Zn | Plastic    | Ni | Ti | 50 HRC | 55 HRC | 60 HRC |
| ●<br>10-25 | ○<br>10-15 |        |        | ●<br>5-10 | ○<br>5-8 |      | ○<br>10-15 |        |    | ●<br>10-20 |       | ○<br>10-15 |    |    |        |        |        |

Vc (m/min). ● Optima / Optimun ○ Alternativo / Alternative

**MICRO FINISH**  
THREADING TECHNOLOGY



| Ø    | P     | L<br>mm | I<br>mm | ∠<br>mm | d<br>mm |
|------|-------|---------|---------|---------|---------|
| Nº4  | 40,00 | 56      | 5       | 2,70    | 3,5     |
| Nº5  | 40,00 | 56      | 7       | 2,70    | 3,5     |
| Nº6  | 32,00 | 56      | 6       | 3,00    | 4,0     |
| Nº8  | 32,00 | 63      | 7       | 3,40    | 4,5     |
| Nº10 | 24,00 | 70      | 8       | 4,90    | 6,0     |

| Ø    | P     | L<br>mm | I<br>mm | ∠<br>mm | d<br>mm |
|------|-------|---------|---------|---------|---------|
| Nº12 | 24,00 | 80      | 10      | 4,90    | 6,0     |
| 1/4  | 20,00 | 80      | 13      | 5,50    | 7,0     |
| 5/16 | 18,00 | 90      | 13      | 6,20    | 8,0     |
| 3/8  | 16,00 | 100     | 15      | 8,00    | 10,0    |